

All Seam Allowances are 3/8" unless otherwise noted

Webbing Cut List

- 2 Pieces 1.5" Webbing - 24" (61cm)
- 1 Piece - 1" webbing @ 13.5" (34cm)

Waist Belt Assembly

WAIST BELT - 24" of 1.5" Webbing (x2)

1. Feed webbing through Buckle
2. Install Single Bar Slide on webbing
3. Fold and bartack strap end
4. Repeat with other end of Buckle
5. **Refer to each assembly as WAIST BELT**

Waist Belt Assembly

1. Set **WAIST BELT** to **BELT ATTACH**
2. Set right side of **BELT ATTACH** to right side of **BELT ATTACH**
3. Cut corners by **WAIST BELT** and turn out
4. Topstitch
5. Repeat
6. Refer to each assembly as **WAIST BELT**

Back Panel

7. Bind top of **INT POCKET**
8. Set **INT POCKET** to **BACK 1**
9. Set **BACK 1** and **BACK 2** with **BCK PADDING** between
10. Set both **WAIST BELTS** to **BACK** (opposite of **INT POCKET**) at "*Waist Belt Align*"
11. Refer to assembly as **BACK PANEL**

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Front Panel

12. Install WP Zipper Slider on WP Zipper
13. Set **ZIP END** to each side of the WP Zipper, ensuring the WP Zipper is 7.5" (19.5cm)
14. Topstitch **ZIP END** to WP Zipper
15. Set WP Zipper center to **FRT PCKT - TOP**, turn and topstitch
16. Set WP Zipper center to **FRT PCKT - BTM**, turn and topstitch
17. Set darts on **FRT PCKT - BTM**
18. Refer to assembly as **FRONT PCKT**
19. Set **FRONT PCKT** to **MID PANEL** aligning zipper to "*notch align*" on **MID PANEL**
20. Refer to assembly as **FRONT PANEL**

Gusset

21. Fold **ZIPPER COVER** in half "long ways" and set
22. Set **ZIPPER COVER** to Coil Zipper face
23. Refer to assembly as **ZIPPER**
24. Set **ZIPPER** to short side of **TOP GUSSET**
25. Turn and Topstitch **ZIPPER** to **TOP GUSSET**
26. Install Zipper Sliders onto Coil Zipper - Head to Head
27. Refer to assembly as **TOP GUSSET ASSEMBLY**
28. Topstitch 1" (25mm) webbing to **TOP GUSSET ASSEMBLY** at "*webbing placement*"
29. Set **TOP GUSSET ASSEMBLY** to **BTM GUSSET** on each end and bind
30. Topstitch **TOP GUSSET ASSEMBLY** to **BTM GUSSET**
31. Refer to assembly as **GUSSET**

Final Assembly

32. Turn **GUSSET** inside out
33. Set **BACK PANEL** to long side of **GUSSET**
34. Set **FRONT PANEL** to **GUSSET**
35. Bind both **FRONT PANEL** and **BACK PANEL** to **GUSSET**
36. Turn bag outside right